


# Welding Certificate

**1090-2.00185.GSIDu.2014.008**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>Heinz Gothe GmbH &amp; Co.KG Apparate- und Rohrleitungsbau</b>  <b>Druckerstraße 12-20 41238 Mönchengladbach GERMANY</b>	
<b>welding shop</b>	Heinz Gothe GmbH & Co.KG Apparate- und Rohrleitungsbau, Druckerstr. 12-20, 41238 Mönchengladbach, GERMANY	
<b>Technical specification</b>	<b>EN 1090-2:2018</b>	
<b>Execution class(es)</b>	<b>EXC3 according to EN 1090-2</b>	
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 (fully mechanized), 121 (fully mechanized), 135 (partly mechanized), 141 (partly mechanized), 141 (fully mechanized), 511 (fully mechanized)	
<b>Material Group</b>	1.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 10.1, 8 according to CEN ISO/TR 15608 and EN 1090-2, table 4	
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Dipl.-Ing. Harald Winking, EWE	born on: 20.01.1966
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	B.Eng. Katharina Nowakowski, IWE	born on: 02.08.1984
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
<b>Validity start</b>	10.09.2015	
<b>Period of validity</b>	10.09.2022	
<b>Remarks</b>	see reverse	
<b>Place and date of issue</b>	Duisburg, 29.10.2019 Derks/RW	 Dipl.-Ing. Mährlein Head of certification body