

Certificate

Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 202 973/A-15 0372/01

Name and address of the manufacturer:

Heinz Gothe GmbH & Co. KG
Druckerstraße 12-20
D – 41238 Mönchengladbach

It is hereby certified that the manufacturer has furnished proof of the comprehensive quality requirements according to the test basis. The mentioned company

- operates a quality system which ensures that the manufacture and inspection of the products stated in our report, are in compliance with applicable technical standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of welded products.

Specifications:

EN ISO 3834-2

Scope:

The scope of the inspection and other relevant data are given in the annex to the certificate.

Manufacturing Plant:

Heinz Gothe GmbH & Co. KG
Druckerstraße 12-20
D – 41238 Mönchengladbach

Test Report no.:

A-15 0372/01

Valid until:

March 01, 2021

Cologne, June 18, 2018

i.A. Eng. Achim Makowka
Certification Body for Manufacturer Qualification



TÜV Rheinland Industrie Service GmbH
Certification Body for welding manufacturers
Am Grauen Stein, D-51105 Köln

M-012-E-Zert-3834-2-Rev-24

Annex

to the certificate according ISO 3834

Certificate no.: 01 202 973/A-15 0372

Name and address of the
manufacturer:

Heinz Gothe GmbH & Co. K.G.
Druckerstr. 12-20
D - 41238 Mönchengladbach

Specifications:

EN ISO 3834-2

Scope of production:

Manufacturing of Pressure Equipment respectively of
components for pressure equipment

Welding process(es)
according ISO 4063:

121 – Submerged arc welding
135 – Metal active gas welding
141 – TIG gas tungsten arc welding
141 – TIG gas tungsten arc welding, automatic
151 – Plasma MIG welding
511 – Electron beam welding in vacuum

Material group
according CEN ISO/TR 15608:

1.1, 7.2, 8.1, 8.2, 10.1, 10.2, 34, 41, 42, 43, 44, 45, 47, 51

Responsible welding coordinator:

Mr. Harald Winking, IWE

Substitute:

Ms. Katharina Nowakowski, IWE

Remarks:

This annex is only valid in combination with the ISO 3834
certificate and does not replace the supporting documents
required under the scope of regulated by law.

Cologne, June 18, 2018

Remarks:

B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical
knowledge according ISO 14731

TÜV Rheinland Industrie Service GmbH
Certification Body for Manufacturer Qualification
Am Grauen Stein, D-51105 Köln

M-012-E-Annex-3834-Rev-22